

Silopren* LSR 2752 TP 3870

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Description

Silopren LSR 2752 is a two-component, selfbonding liquid silicone rubber for injection moulding processes showing primerless adhesion to a wide range of substrates (e.g. engineering plastics, metals) without adhesion to the mould during manufacturing.

Key Features and Benefits

- primerless adhesion to many substrates without necessity of any special mould treatment
- high thermal stability
- excellent stability and flexibility at low temperatures
- long service life at dynamic stress
- good rubber-like properties
- high stability to ozone and ultraviolet light
- outstanding resistance to ageing
- excellent dielectric behavior over a wide range of temperatures
- not readily combustible, does not melt or drip
- easy-pigmentable with LSR Colour Pastes

Typical Physical Properties

		A-Component	B Component		
Appearance		translucent	translucent		
Viscosity in Pas γ=10 -1 at 20° C	DIN 53 018	650	650		
The pot-life of the mixed components (closed container) at 20 ° C is three days. Increased					
temperatures reduce the pot-life.					

The mechanical properties were measured on test sheets (2 mm). These were produced by mixing the components A & B in 1:1 ratio and curing the resulting mixture 10 min at 175°C postcured 4h at 200°C.					
Density	DIN 53 479 A	g/cm³	1.12		
Shore A hardness	DIN 53 505		52		
Tensile strength	DIN 53 504 S2	N/mm²	8.5		
Elongation at break	DIN 53 504 S2	%	450		
Tear strength	ASTM D 624 die B	N/mm	38		

Potential Applications

Due to the selfbonding properties **Silopren LSR 2752** is the optimal choice for the production of multi component articles in a cost efficient integrated process (multi component injection moulding, overmoulding). Because of the outstanding properties **Silopren LSR 2752** is particularly suitable for the manufacturing of soft/rigid combinations out of engineering plastics and Silopren LSR e.g. sealing elements, membranes, shower heads or wherever a gasket is needed on a thermoplastic substrate.

Patent Status

Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute the permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.

Product Safety, Handling and Storage

Customers should review the latest Safety Data Sheet (SDS) and label for product safety information, safe handling instructions, personal protective equipment if necessary, emergency service contact information, and any special storage conditions required for safety. Momentive Performance Materials (MPM) maintains an around-the-clock emergency service for its products. SDS are available at www.momentive.com or, upon request, from any MPM representative. For product storage and handling procedures to maintain the product quality within our stated specifications, please review Certificates of Analysis, which are available in the Order Center. Use of other materials in conjunction with MPM products (for example, primers) may require additional precautions. Please review and follow the safety information provided by the manufacturer of such other materials.

Limitations

Customers must evaluate Momentive Performance Materials products and make their own determination as to fitness of use in their particular applications.

Contact Information

For product prices, availability, or order placement, contact our customer service at Momentive.com/CustomerService/

For literature and technical assistance, visit our website at: www.momentive.com

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